



SF-SINCRO PROGRESIVA

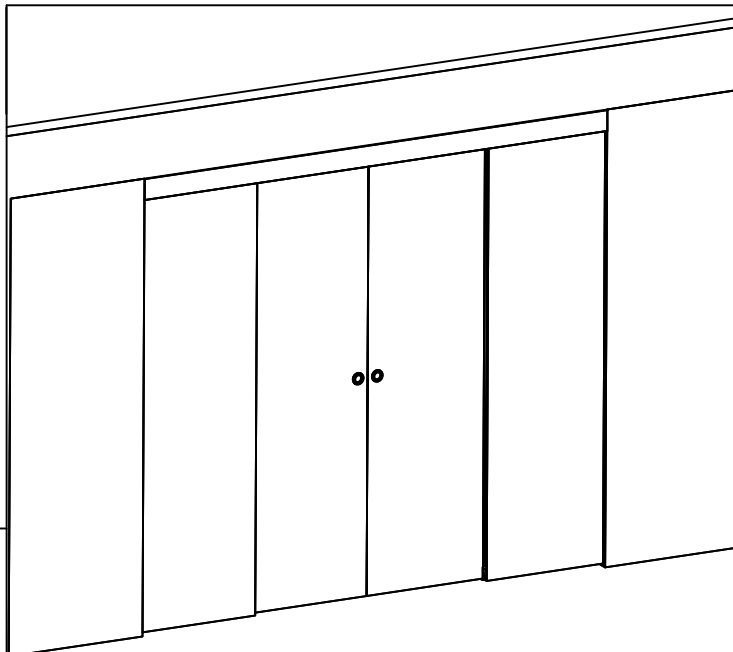
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GRUPO
TORREMAT



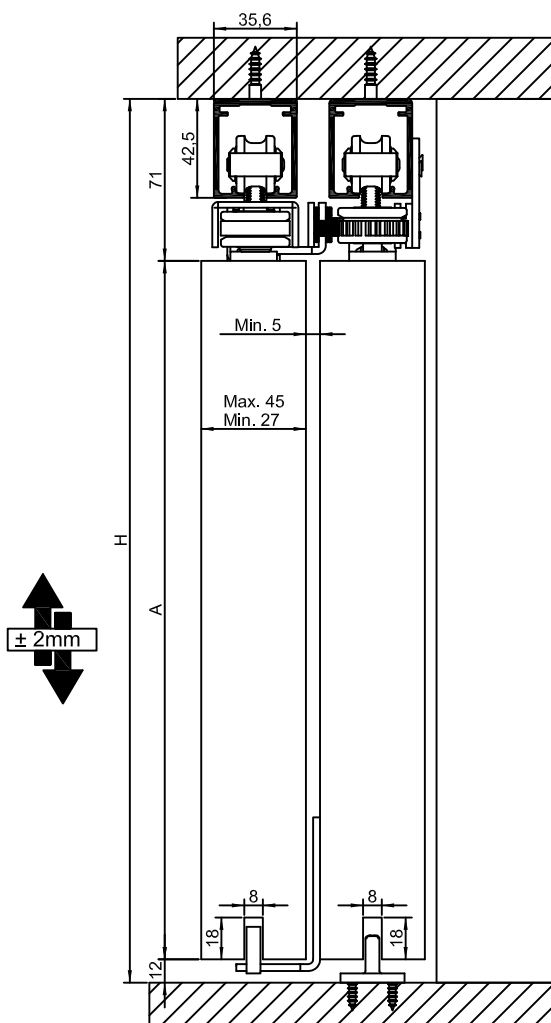
JUNY - 2018
























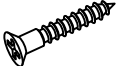
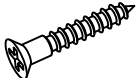

038060664



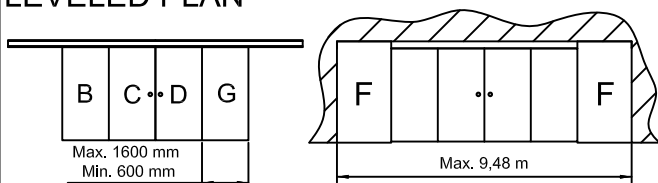
Cross-Section(with trim cover)

1



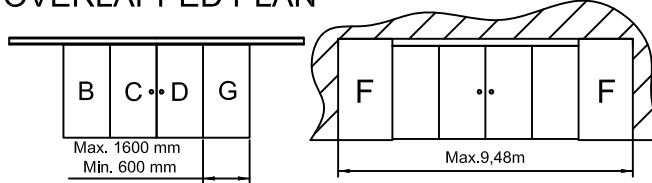
10135					
(z)		8	(m)		2
(y)		8	(l)		2
(x)		4	(k)		2
(w)		4	(j)		9
(u)		3	(i)		2
(t)		1	(g)		1
(s)		2	(t1)		32
(r)		1	(t2)		4
(q)		2	(t3)		18
(p)		2	(t4)		18
(n)	 3.3m.	2	(t5)		4
(v)	 19.5m.	1	(t6)		8
			(t7)		8
			(t8)		4

LEVELED PLAN



2

OVERLAPPED PLAN



3

C = D = The outermost door
B = G = The innermost door
F = The fixed door

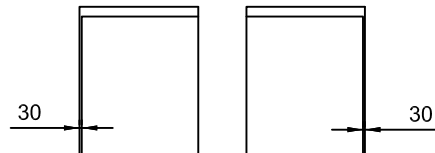
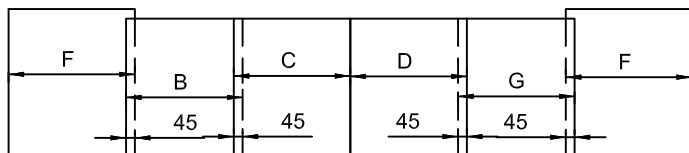
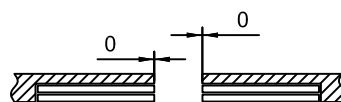
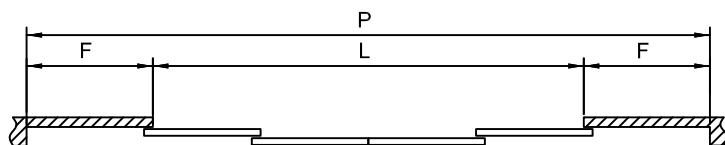
Leveled assembly formula

$$\begin{aligned} B &= G \\ C &= G \\ D &= G \\ F &= G+30 \end{aligned}$$

$$\begin{aligned} L &= P - 2F \\ G &= \frac{P+120}{6} \end{aligned}$$

$$A = H - 83$$

4



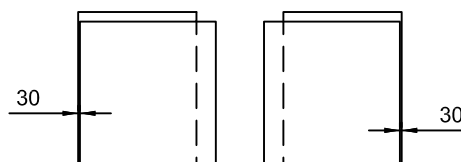
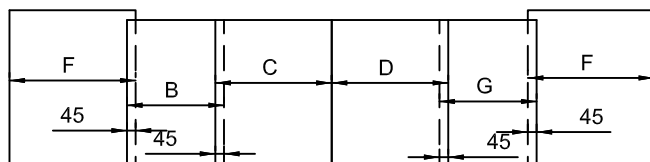
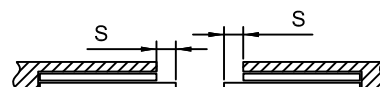
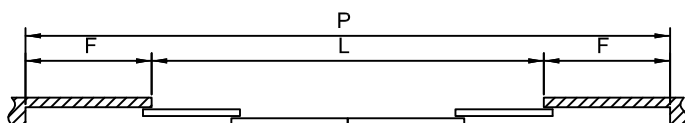
Overlapped assembly formula

$$\begin{aligned} B &= G \\ C &= D \\ D &= G + S \\ F &= G+30 \end{aligned}$$

$$\begin{aligned} L &= P - 2F \\ G &= \frac{P+120-2S}{6} \end{aligned}$$

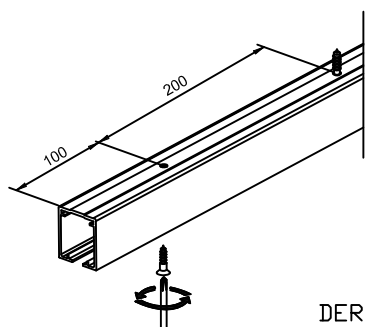
$$A = H - 83$$

5



Profile installation diagram

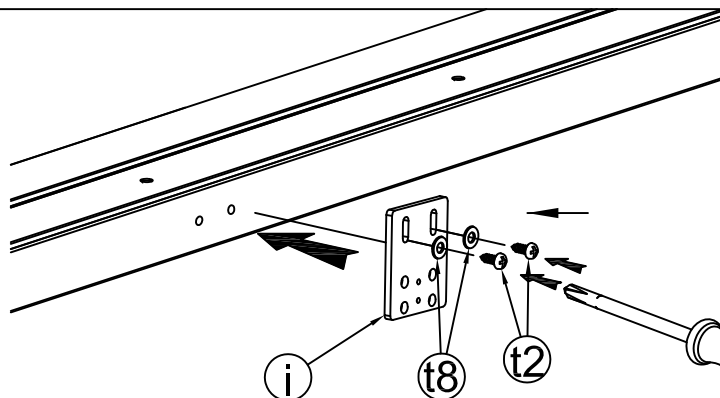
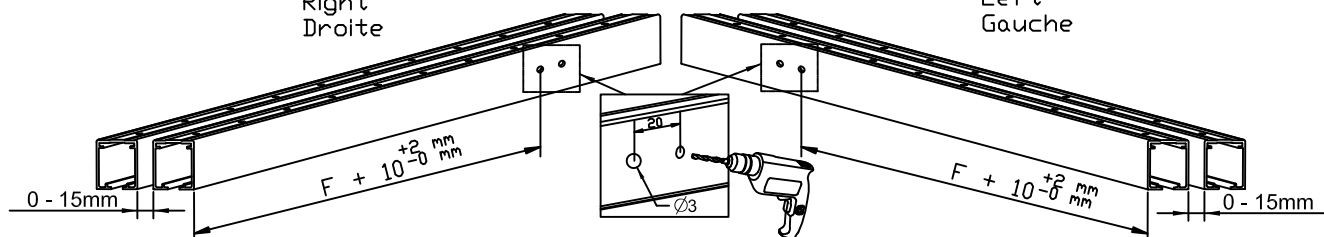
6



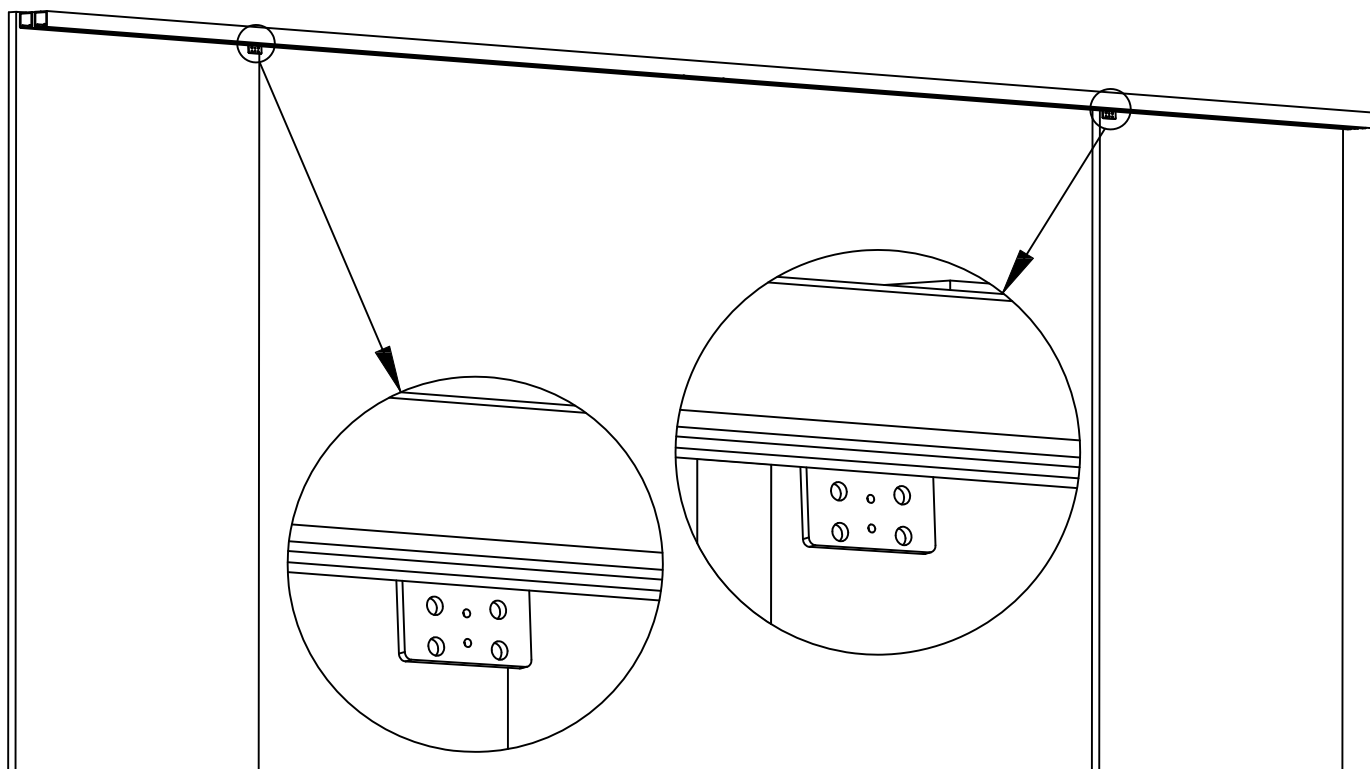
MONTAJE PERFILERIA
Profile assembly
Assemblage profil

DERECHA
Right
Droite

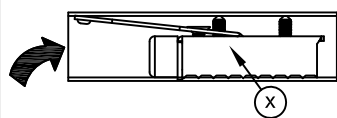
IZQUIERDA
Left
Gauche



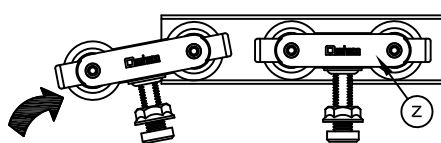
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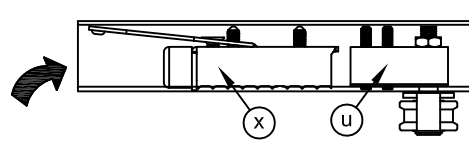
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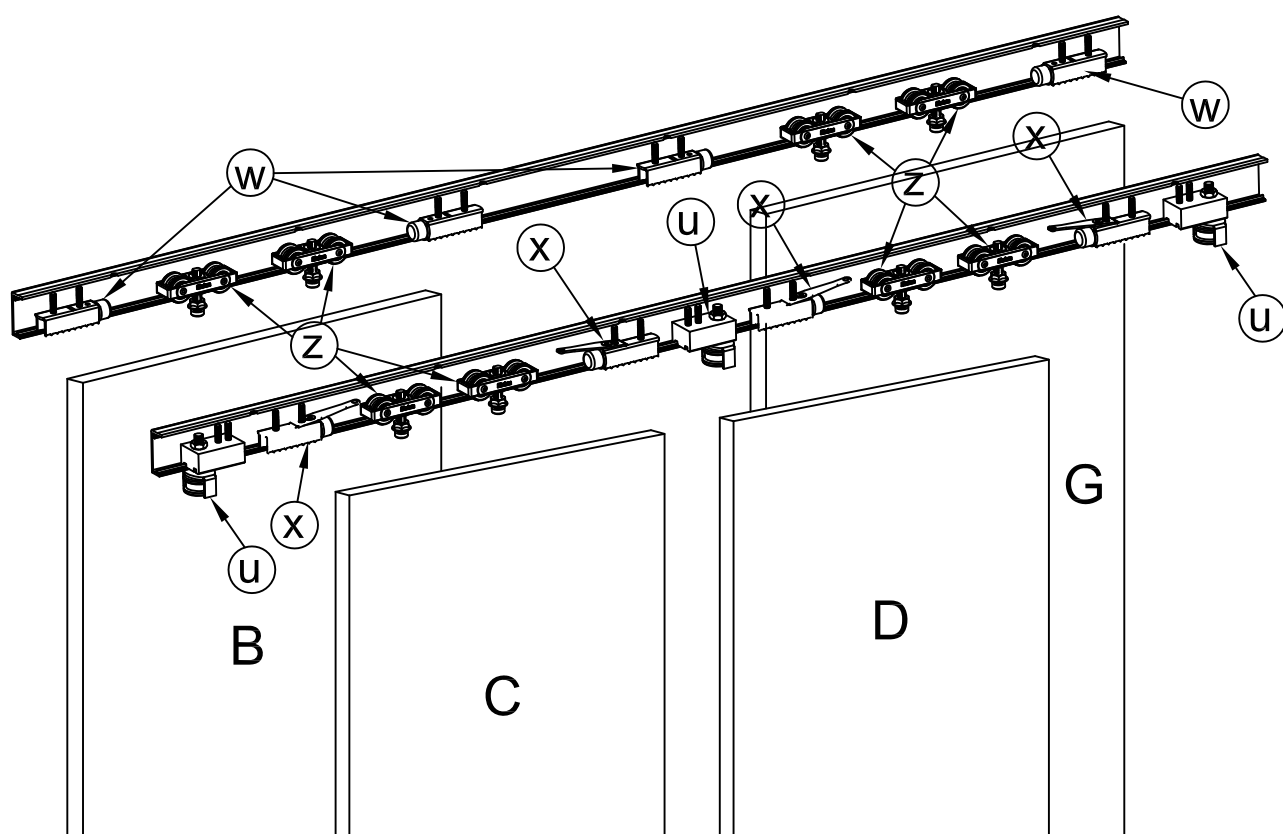
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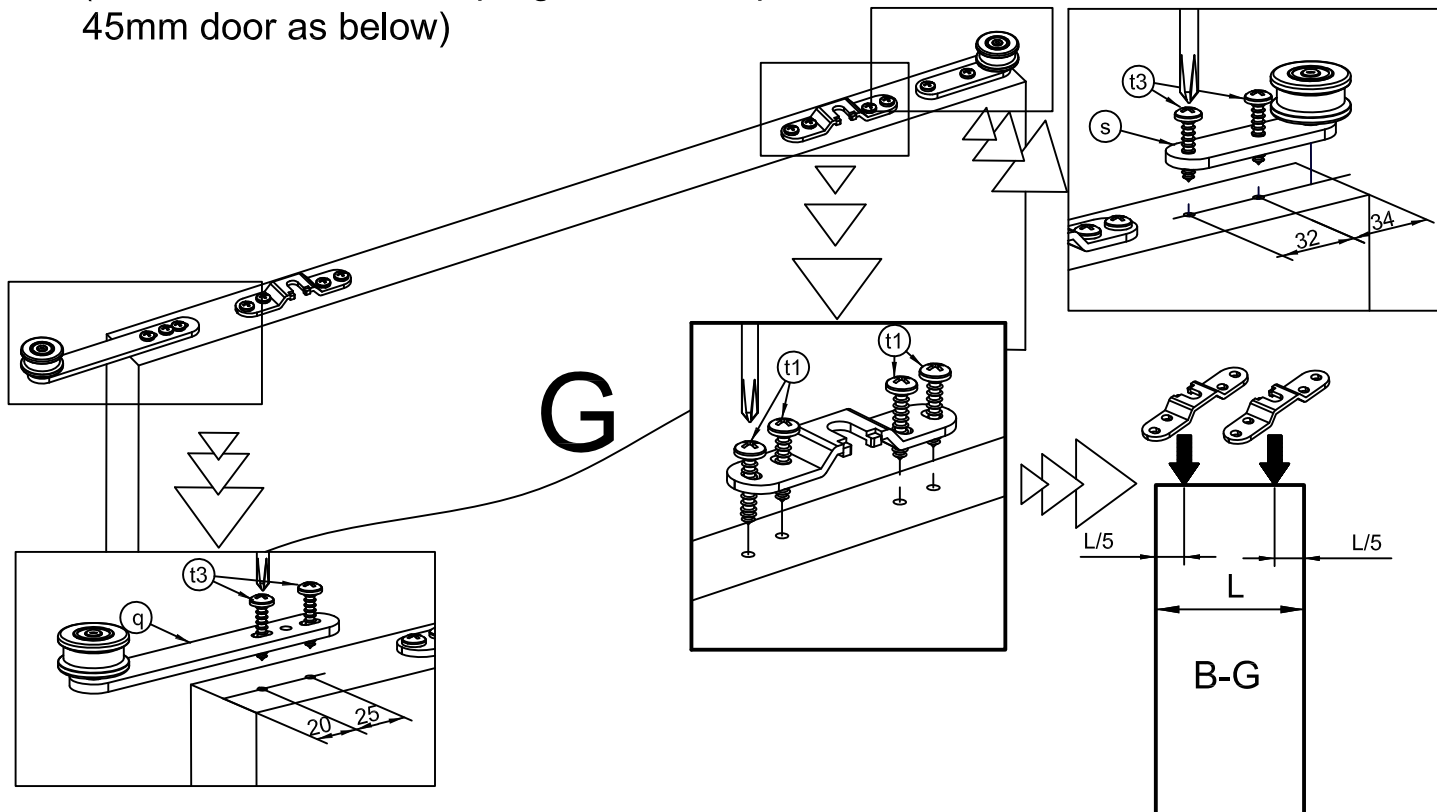
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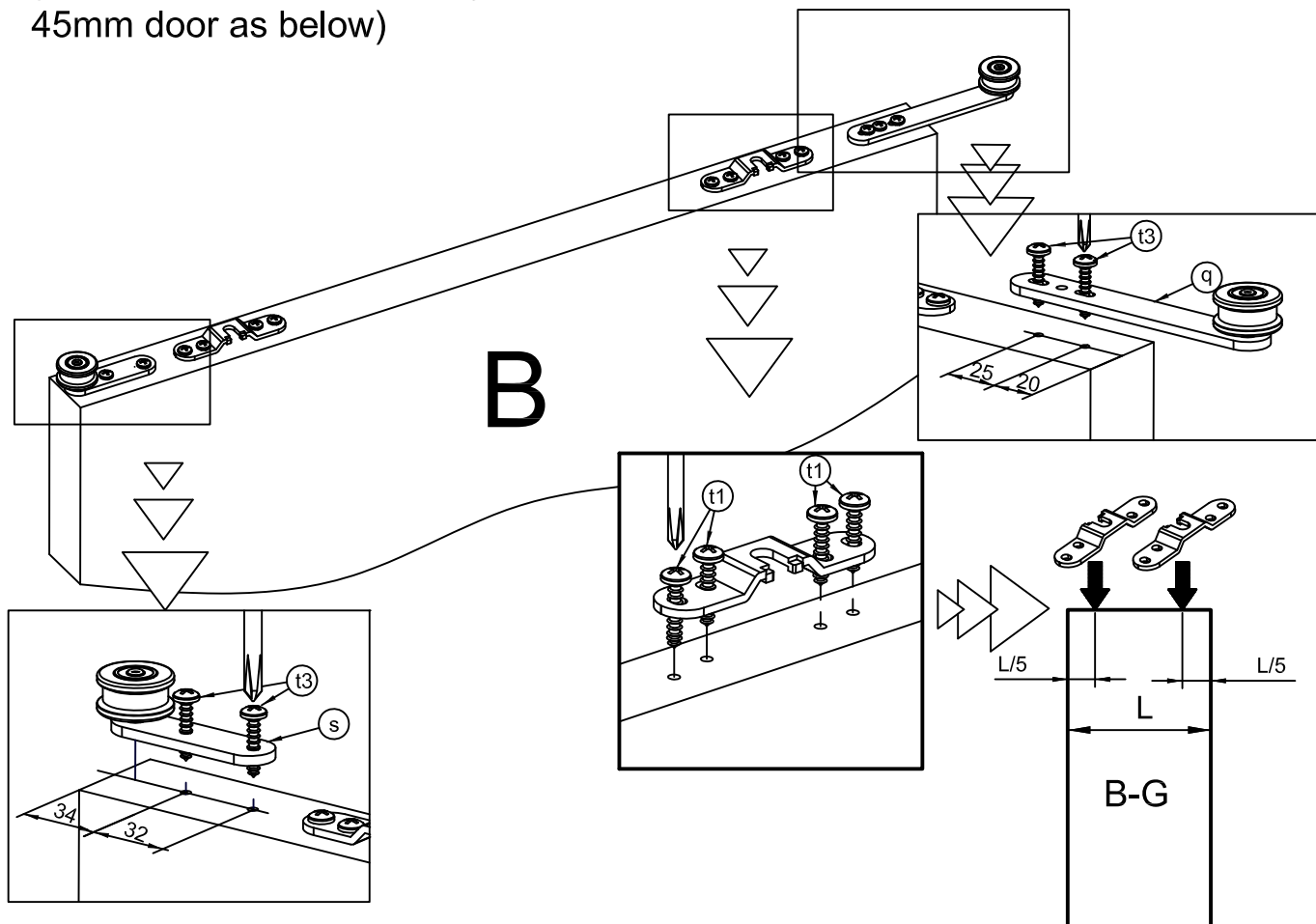
12



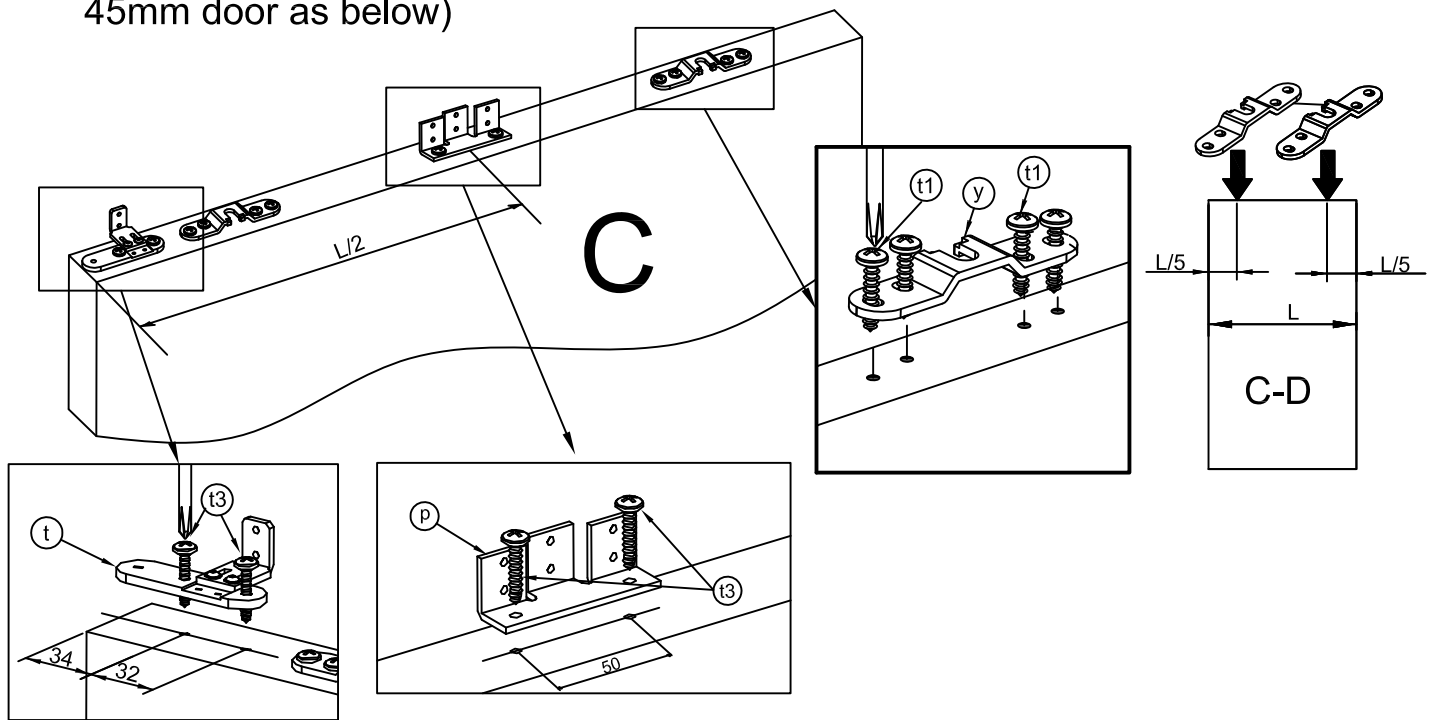
13-1 Position diagram of component to be installed on door
(Refer to installation of progressive component for
45mm door as below)



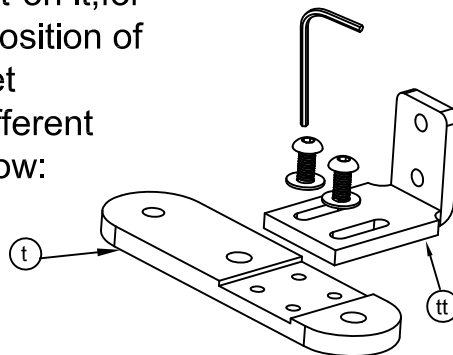
13-2 Position diagram of component to be installed on door
(Refer to installation of progressive component for
45mm door as below)



13-3 Position diagram of component to be installed on door
(Refer to installation of progressive component for
45mm door as below)

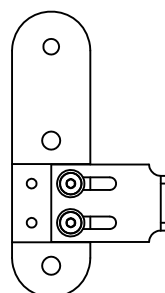
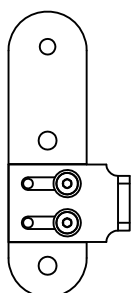


Note: component "t" has also an adjustable bending plate "tt" on it, for different door thickness, position of "tt" can be adjusted to meet installation requirement. Different installation diagram as below:

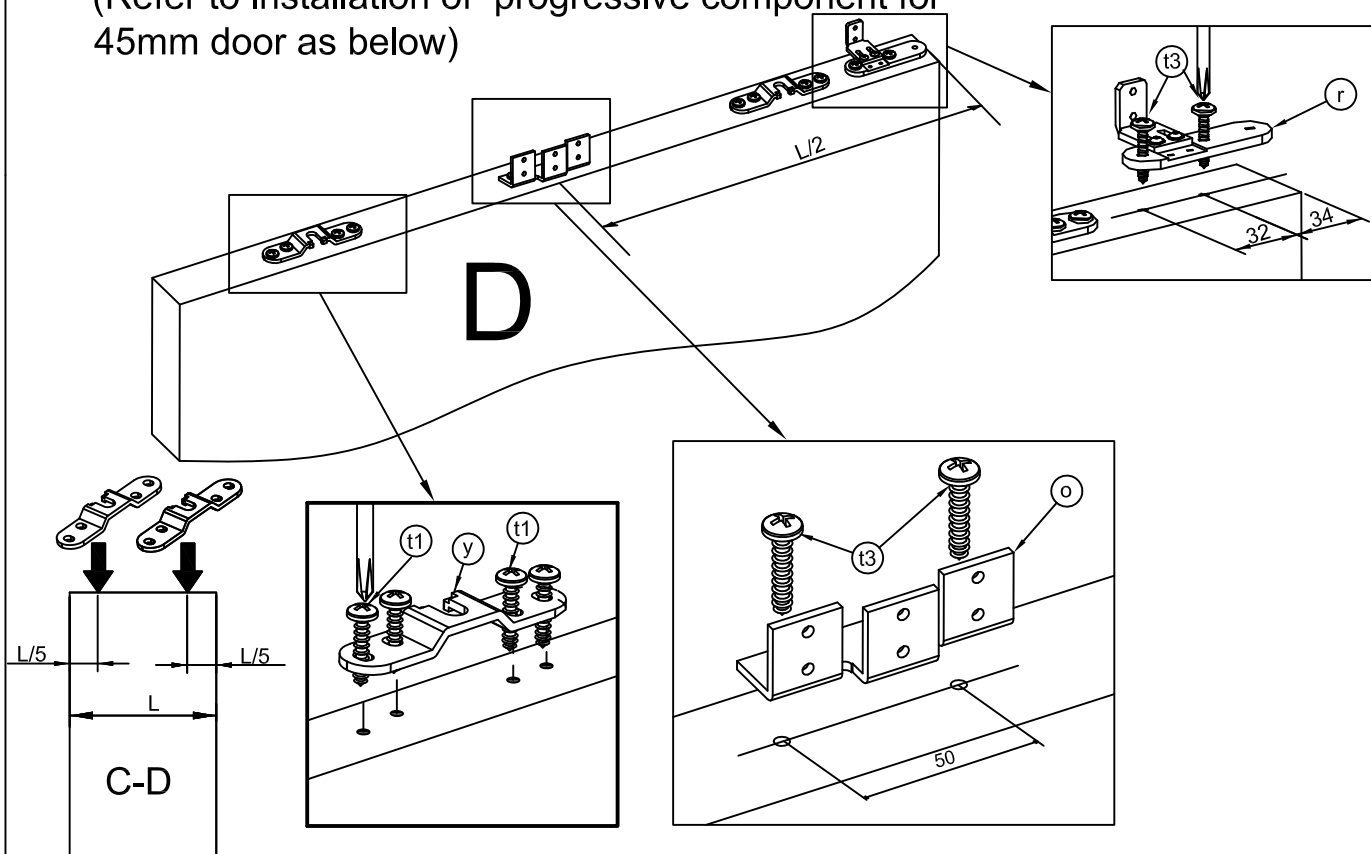


$\leq 35\text{mm}$ C door
progressive part

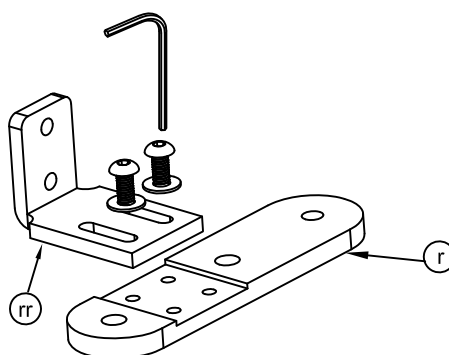
35-45mm C door
progressive part



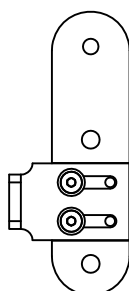
13-4 Position diagram of component to be installed on door
(Refer to installation of progressive component for
45mm door as below)



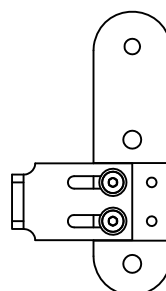
Note: component "r" has also an adjustable bending plate "rr" on it, for different door thickness, position of "rr" can be adjusted to meet installation requirement. Different installation diagram as below:



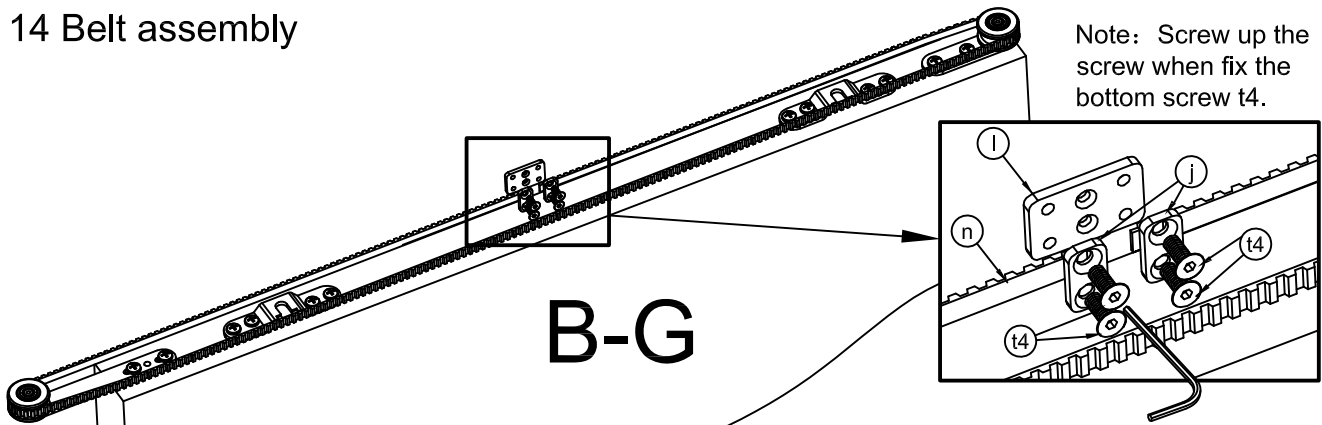
≤35mm D door
progressive part



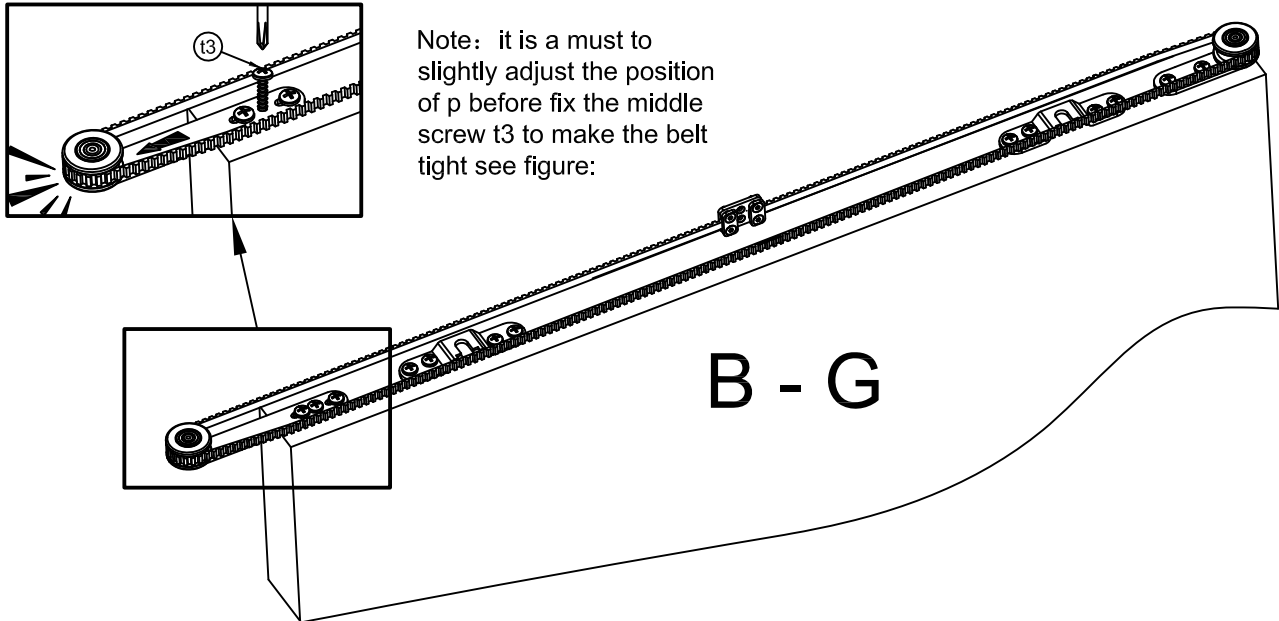
35-45mm D door
progressive part



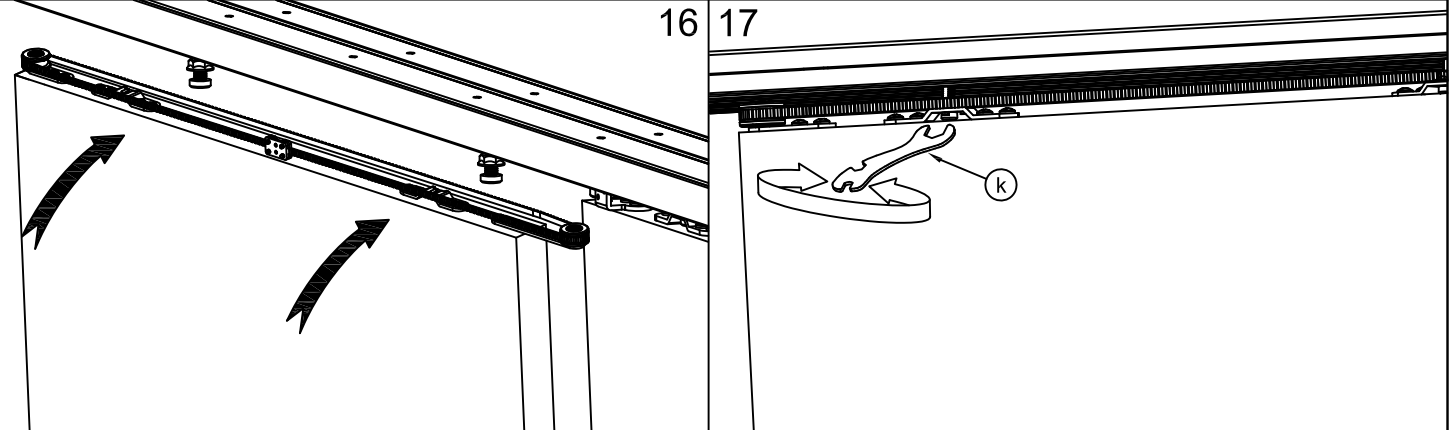
14 Belt assembly



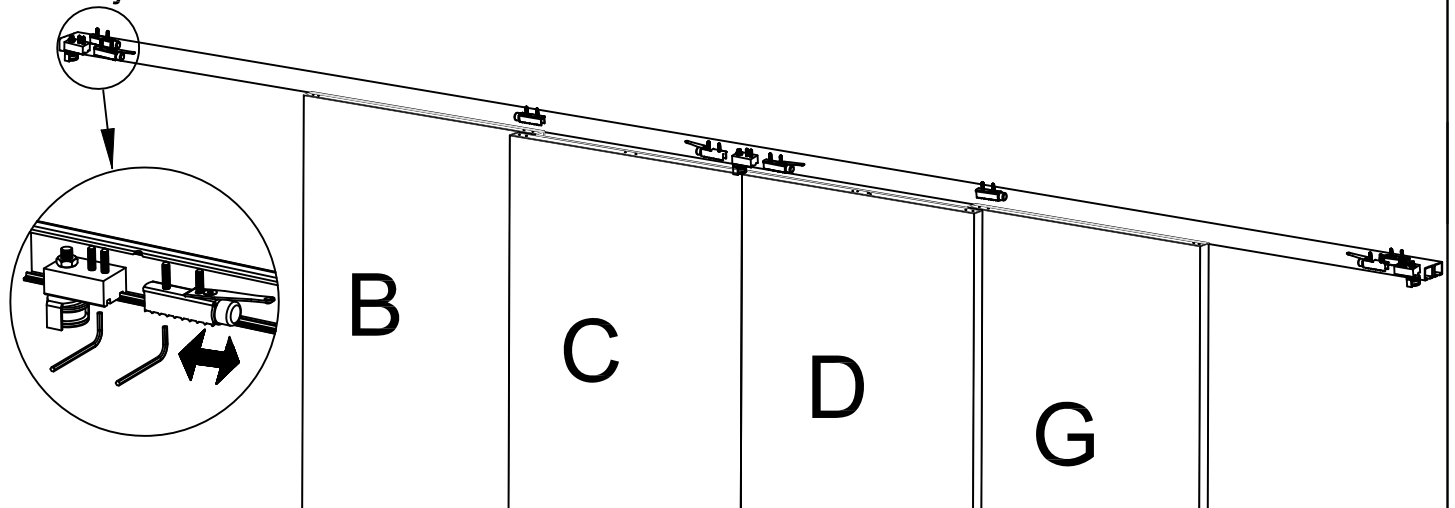
15

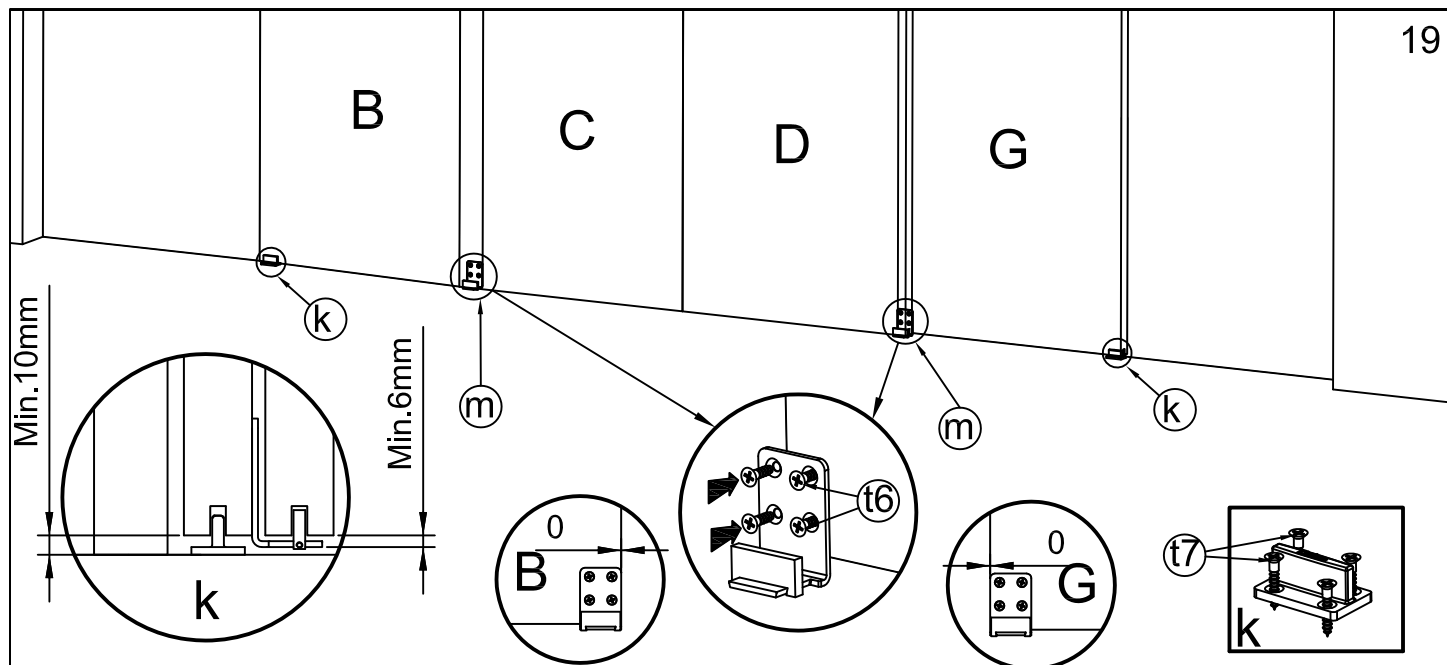


16 17

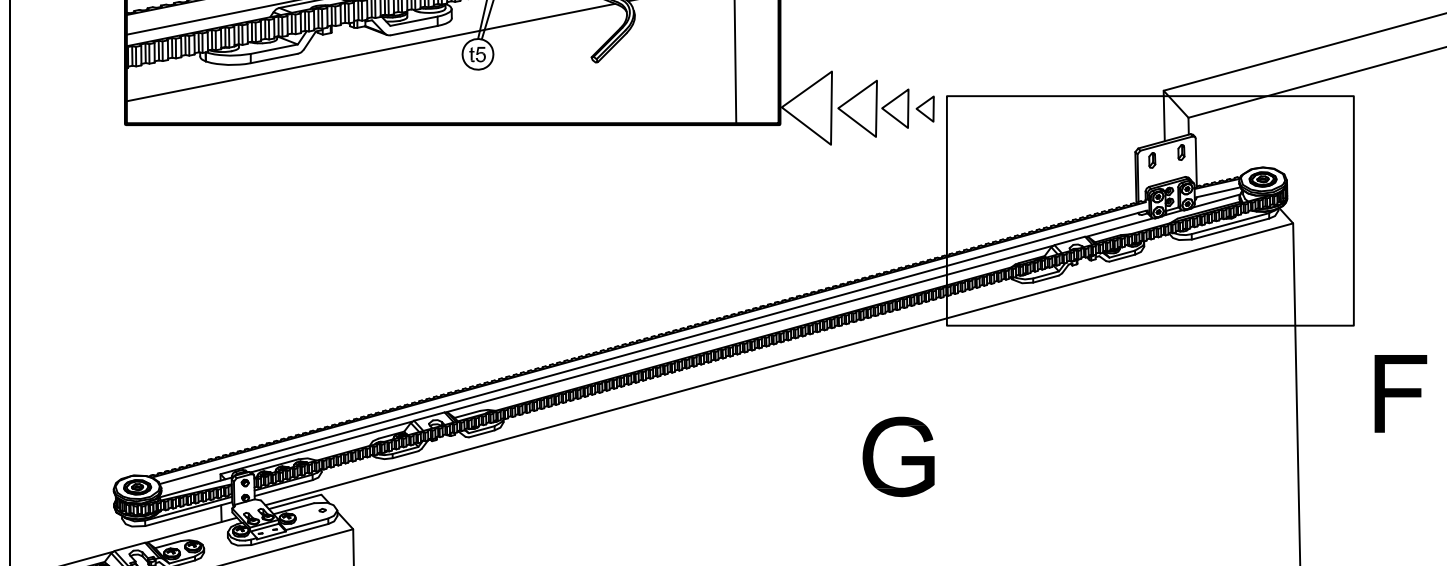
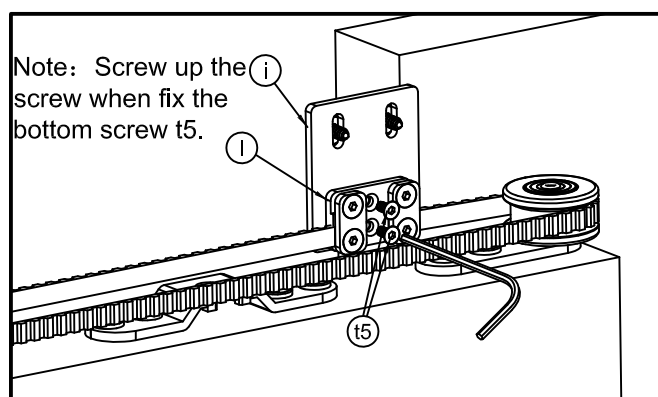
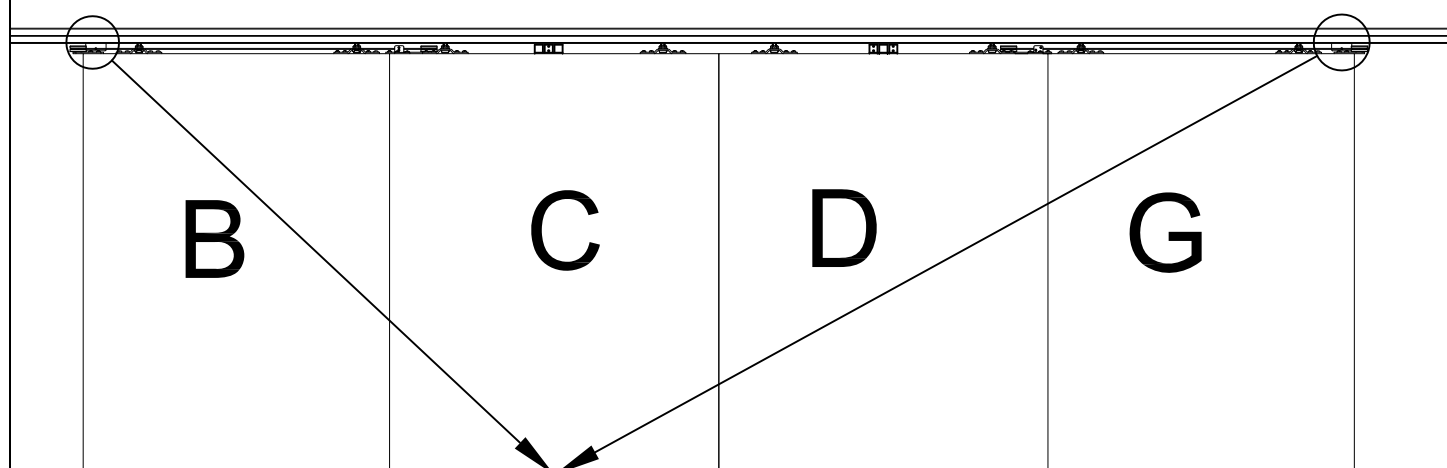


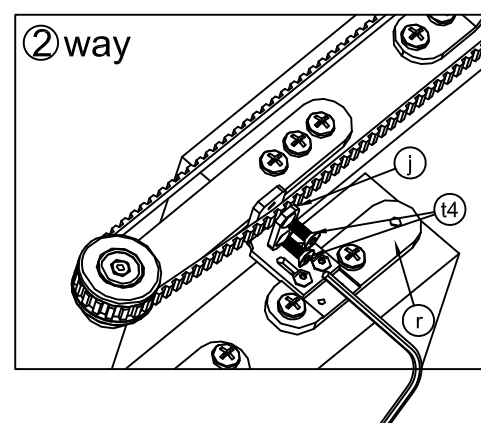
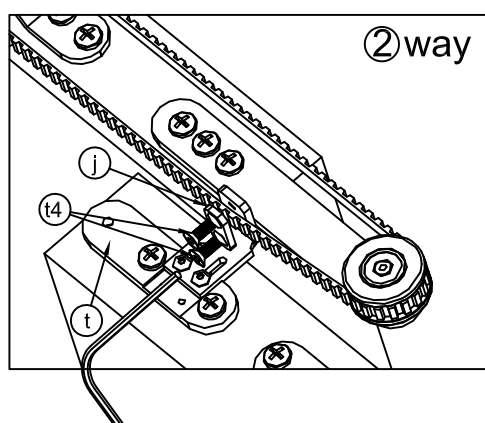
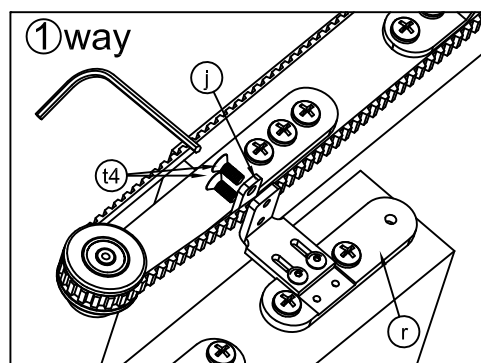
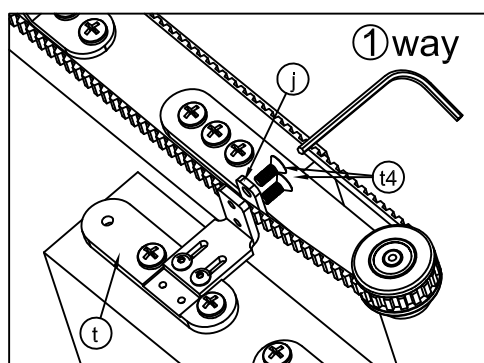
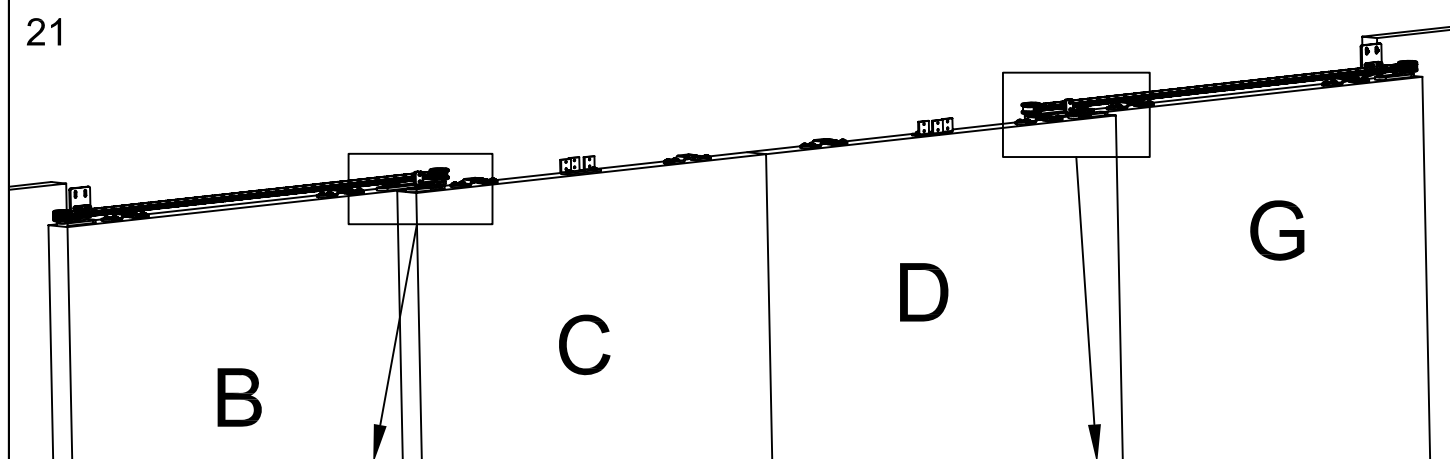
18 Adjust and fix the brakes



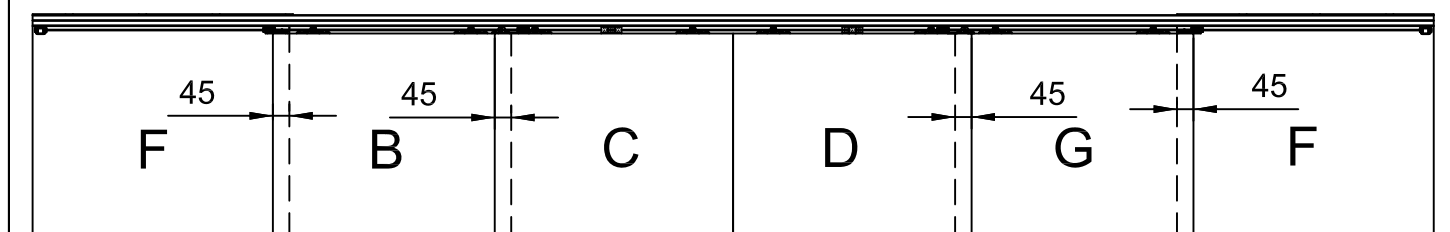
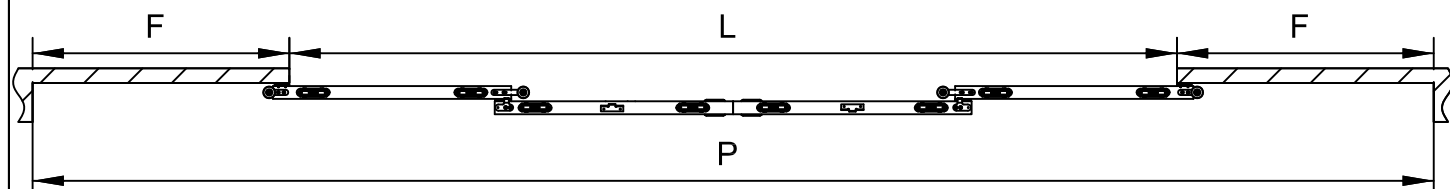


20





Note: Screw up the screw when fix the above screw t4.



22 Long belt assembly

